

Job Set #41



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-704-045
Job Sheet 174387



Part No: D412-704-045

Job Qty: 2 ea

Part Name: Cable Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG DSI9611 REV A, IIN D412-704 REV E IPP Rev:B 05.01.28 Added Figures 1-2 KJ/RF IPP Rev:C 08-10-08 as per revB DD verified by:EC IPP REV:D 12.05.10 per DSI 9611 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/7/18	0.00	0.00	Start Up Small Fab-3		APR 04 2018
100	Small Fab	2 pcs		4/9/18	0.55	0.67	Small Fab-6		F.F. DAS 38
110	QC	2 pcs		4/9/18	0.00	0.00	QC5		APR 18 2018
120	Packaging	2 pcs		4/9/18	0.00	0.00	Packaging3-2		APR 18 2018
130	QC21-FG	2 Ea		4/9/18	0.00	0.00	QC21		APR 18 2018

Part Op 100 - Assemble as per dwg
Descriptions:

DAS APR 19 2018
21 APR 19 2018
9-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	2 Ea (1 ea)	90-Start up Operation	5041477
AN3-5A	Bolt	2 Ea (1 ea)	90-Start up Operation	5041106
D3217-3	Cable 80.5"	2 Ea (1 ea)	90-Start up Operation	162443
D3257-1	Fitting	2 Ea (1 ea)	90-Start up Operation	5057544
D3258-1	Angle Bracket	2 Ea (1 ea)	90-Start up Operation	FL6716
MS21042L3	Nut	4 Ea (2 ea)	90-Start up Operation	5038764
NAS1149D0332J	Washer	4 Ea (2 ea)	90-Start up Operation	5020606
NAS1149D0363J	Washer	4 Ea (2 ea)	90-Start up Operation	5015269
NAS509-3	Nut	6 Ea (3 ea)	90-Start up Operation	Fm137587.0 X5 505770x1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	2	287	0
	AN3-5A	2	452	0
	D3217-3	2	2	0
	D3257-1	2	0	0
	D3258-1	2	5	0
	MS21042L3	4	2,919	0
	NAS1149D0332J	4	3,519	0
	NAS1149D0363J	4	3,156	0
	NAS509-3	6	17	0



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Container No: S058100



Part: D412-704-045

Job No: 174387

Serial No/Batch: S058100

Revision:

Inspector:

Date: 04/04/18

Part Specifications	
Specifications could not be found.	

Plex 3/14/18 4:06 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002183	S057722	AN3-10A	Bolt	S041477	ST349	2
002183	S057721	AN3-5A	Bolt	S041106	ST350	2
002183	F162443	D3217-3	Cable 80.5"		ST217	2
002183	S057720	D3258-1	Angle Bracket	F161716	ST028	2
002183	S057719	MS21042L3	Nut	S038764	ST303	4
002183	S057718	NAS1149D0332J	Washer	S020606	ST264	4
002183	S057717	NAS1149D0363J	Washer	S015269	ST263	4
002183	FM137587.0	NAS509-3	Nut		ST551	5
002183	S057713	NAS509-3	Nut	s024446	ST551	1

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D3257-1 S057544

Plex 4/3/18 11:57 AM dart.quirion.sonia